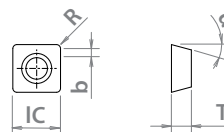
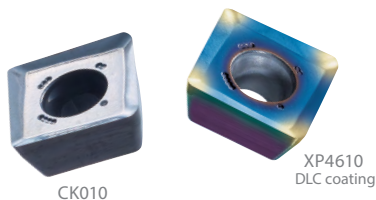


List 78PSF

PACKED
10 PIECE

OSG PHOENIX® PSF INSERTS for PFDC



EDP Number	Designation	Number of Cutting Edges	Insert Size					Grade
			AxB (mm)	T (mm)	α (°)	R (mm)	b (mm)	
7811076	● SDHT09T308FR-NM	4	9.07 x 9.07	3.97	15°	0.8	2.5	CK010
7818076	● SDHT09T308FR-NM	4	9.07 x 9.07	3.97	15°	0.8	2.5	XP4610

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked
Inserts may show discoloration, but it does not affect performance.



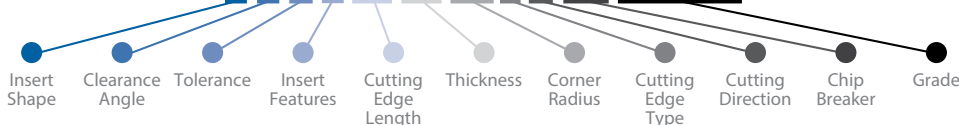
PSF
4-corner Shoulder Cutter

PSFL
4-corner Roughing End Mill Series

PFDC • PSF • PSFL
PFDC inserts are interchangeable with those for PSF and PSFL

DESIGNATION EXPLANATION

S D K T 09 T3 08 S R-GL XP3035



Insert Grade	Chip Breaker	Coolant	P	M	K	N	S	H
			Steel	Stainless Steel	Cast Iron	Non-Ferrous	HRSA	Hardened Steel
CK010	NM	Y						
XP4610	NM	N				○		
XP4610	NM	Y				○		

NM:Aluminum

○ Good ○ Best

